



1-component all-round mounting adhesive

- Suitable for installing both light and heavy materials on a wide range of substrates
- Strong and elastic glue joint
- Ideal for installing mirrors, panels, tiles, stair nosings, sheet material, etc.
- Rapidly achieves good adhesive strength
- For interior and exterior use on floors, walls and ceilings
- Paintable
- Extremely resistant to climatic influences
- UV-resistant
- Low emission: EC1 plus
- Meets the DGNB 2020 criteria: Criterion 11 / quality level 4
- Can be used in Swan-labelled construction via Nordic Ecolabelling

Product

1-component Silane Modified Polymer (SMP).

Neutral hardening system.
Solvent-free.

Colour

Available in white.

Coverage

2–3 m²/cartridge, depending on dimensions and strength requirements

Packaging

0.290 litre/cartridge.

Substrate

Concrete, brick and KC-mortar based rendering. Wood.
Eternit and cement-based panels. Plexiglas and fibreglass.
Painted surfaces.
Most metals. Many types of plastic and rubber.

Preparation

Substrates/adhesion surfaces must be completely clean, dry and free from loose particles, grease and oils, dirt, etc.
Depending on the substrate, clean off any grease, oil and soap residue with Alfix Deep Cleaner, methylated spirits, acetone or another suitable solvent.
Check that any paint is sufficiently adhering and non-flaking.
As there may, in practice, be variations in the substrates in question, always perform a test installation before starting the main task.

Instructions for use

Apply lines of Alfix Montagem (Mounting Adhesive) to the substrate or to the material that is to be mounted. The distance between the lines of adhesive should be 50–200 mm depending on the strength required. Always comply with the supplier's instructions regarding the mounting of the material.

Press the material firmly and carefully onto the adhesive and the substrate.

When mounting heavy items, or when performing special mounting tasks, it may be necessary to support the material to prevent vertical displacement, and to apply extra securing measures to prevent the heavy item falling off the wall, for example, until Alfix Montagem 330 has had time to harden.

Mounting mirrors: apply the adhesive in vertical lines approx. 100 mm apart. Make sure to support mirrors for at least 2 days – including support to prevent them falling off the wall.

Cleaning

Unhardened adhesive residue: remove with a rag dipped in turpentine. Hardened adhesive can only be removed by scraping.

Wash hands and skin thoroughly with soap and water.

References

Material safety data sheet

Product information and material safety data sheets are published on the Alfix website. You can also access them by scanning the QR code on the product packaging or via the Alfix app, which is available from the App Store or Google Play.

If you have any doubts or would like additional information concerning chemical resistance, contact the Alfix Service technical department.

For the most recently updated version of this product information, see www.alfix.com

Technical data

Working temperature	+5°C - +40°C
Temperature resistance	-40°C - +90°C
Breaking strength	3,0 MPa
Elongation at break	200 %
Skin formation	4–8 minutes, depending on the prevailing climatic conditions
Hardening speed	Approx. 2 mm/day, depending on the prevailing climatic conditions
Hardness	Approx. 60 shore A
Movement	+/- 20 %
Climatic ageing	Good
Storage time	24 months in cool, dry conditions and unopened packaging