



### Dust reduced self-levelling compound

- Suitable for concrete, existing tiles, and timber floors
- For straightening and levelling of substrates
- As top flooring in stockrooms, warehouses, and for industrial floors
- Dust reduced levelling compound – less dust
- For interior use in dry and wet locations
- Suitable for design floors
- Ideal for subfloor repairs
- Fast setting
- Suitable for underfloor heating
- Thickness: 2 - 50 mm

#### Product

Grey, fast-setting, polymer modified powder on the basis of aluminous cement. Applicable by trowel or pump.

#### Coverage

Approx. 1.7 kg per m<sup>2</sup>/mm thickness.  
For straightening/screeding add 30 litres Leca pearls, size 2-4 mm, per 20 kg powder.

#### Packaging

Available in 20 kg PE lined paper bags.

#### Surfaces

Concrete subfloors, max humidity 95% RH. Cohesive strength should be min. 1 N/mm<sup>2</sup>.  
Ceramic tiles, terrazzo, and timber floors.  
For further information and details, please contact our Technical Services Dept.

#### Surface preparation

The surface should be dimensionally stable, sound, clean and free from dust and laitance. Residues from grease or soap can be removed with Alfix Deep Cleaner. To remove laitance or roughen smooth surfaces, use mechanical preparation, such as sanding or grinding, and vacuum subsequently.  
For absorbent surfaces, such as concrete, dilute Alfix PlaneMixPrimer with clean water in the ratio 1:3.  
For smooth or dense substrates, wash/brush the surface using a mixture of Alfix PlaneMixPrimer and levelling powder in the ratio 1:2.  
Ensure a room temperature of min. +10°C while working. Allow primer to dry before commencing further treatment. Application of smoothing compound should be made within 24 hours after priming.  
Use self-adhesive foam tape to retain at doors, around floor drains, etc. If possible prevent compound from obtaining contact to walls. For thicknesses exceeding 5 mm, always apply self-adhesive foam tape for walls.  
Should levelling imply several layers, priming before each new application is required.

#### Mixing and levelling

Add 3.0-3.6 litres of clean cold water per 20 kg bag of powder.

Amount of water per bag*)	3.6 litres	3.3 litres	3.0 litres
Layer thickness in mm	2 mm	25 mm	50 mm

Recommended amount of water

Pour water into a clean container and sprinkle in powder while stirring continuously. If possible, use large mixing container or drum for more bags at a time and mix until a lump-free, easy-flowing mix is obtained. Mixing time is approx. 2 minutes using rotary drill paddle.  
Pour or pump Alfix PlaneMix 50 onto the prepared substrate and spread with notched or straight trowel until the compound flows together into a smooth and even surface.

Concrete, min. thickness: 2 mm  
Timber floors, min. thickness: 10 mm  
Top flooring, min. thickness: 5 mm (dry locations).  
Top flooring, epoxy paint min. thickness: 5 mm.

#### NB!

In wet rooms, a waterproofing/tanking layer must always be applied on top of the levelling compound. Additional water should not be added to levelling compound already starting to set.  
Note that the temperature of mixing water will influence working time/pot life.  
Over dosage of water will reduce strength and may produce laitance. Protect from draughts, direct sunlight, and heat.  
Close broken packaging carefully after use and use the rest within the shortest possible time.  
Slope building/gradient levelling: reduce amount of mixing water to 3 litres per 20 kg powder.  
Straightening/screeding: With addition of Leca pearls Ø 2-4 mm a screeding mortar with good workability suitable for thicknesses 3 – 15 cm is obtained.  
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## Flooring

Prior to further installation, make sure that the relative humidity on location corresponds to the floor covering in question. Curing rate is influenced by temperature, humidity, ventilation, as well as sub-floor construction.

Tanking: For wet room use, always apply waterproof sealing membrane onto levelling compound.

Tiling: 24 hours at +20°C

Dense coverings: directional curing time is 1 – 7 days.

Prior to coating, the relative humidity must be known and matched to the current coating type. Drying depends, among other things, of temperature, humidity and ventilation as well as the suction of the underlying structure.

Tiling: After 24 hours at + 20°C / 50% RF.

Alfix Wet room system: After 24 hours at + 20°C / 50% RF for layer thicknesses up to 35 mm and after 48 hours at + 20°C / 50% RF for layer thicknesses of 35-50 mm.


Dense coatings such as vinyl or the like can be done after 1-3 days according to the following guidelines measured at + 20°C / 50% RF:

After 24 hours at layer thicknesses between 1-32 mm.

After 48 hours at layer thicknesses up to 40 mm After 72 hours at layer thicknesses up to 50 mm

Recommended moisture content: Max 85% RF.

## Precautions

	Alfix A/S H.C. Ørsteds Vej 11-13 DK-6000 Kolding alfix.com  14	Declaration of performance No. 23	DS/EN 13813 CT-C35-F10-AR0,5  Alfix PlaneMix 50 Cementitious screed material for use interally in buildings.
Reaction to fire	A2 <sub>fl</sub> -s1	Release of corrosive substances	CT
Water permeability	NPD	Water vapour permeability	NPD
Compressive strength	C35	Flexural strength	F10
Wear resistance	AR0,5	Sound insulation	NPD
Sound absorption	NPD	Thermal resistance	NPD
Chemical resistance	NPD		

## Cleaning

Do not throw leftover levelling compound on the ground at the construction site, the tile adhesive contains ingredients that break down very slowly in nature. When levelling compound has set, it can be disposed of like normal construction waste.

## Test

Low emission, GEV-EMICODE EC1 - test defined by the German institute Gemeinschaft Emissionskontrollierte Verlegestoffe.

## Technical enquiries

Levelling compounds - plane, smooth surfaces with Alfix

Wet rooms – Tanking with Alfix

Product info on:

- Alfix Deep Cleaner
- Alfix PlaneMixPrimer

Product health and safety data /COSH

For further information, please consult our Technical Services Dept.

For latest update of this product info, visit [www.alfix.com](http://www.alfix.com).

Working temperature	+10°C - +25°C
Density	2.1 kg/litre (mixed with water)
Flow EN 12706	Approx. 125-135 mm
Working time	20-40 minutes at +20°C
Foot traffic	After 3 hours at +20°C
Floor covering	After 24 hours at +20°C
Full strength	After 7 days at +20°C
Compression strength	30 - 40 N/mm <sup>2</sup>
Bending tensile strength	9 - 11 N/mm <sup>2</sup>
Shelf life	Minimum 6 months when stored unopened in cool, dry conditions