



Flexible tile adhesive

- For ceramic and quarry tiles, mosaics and non-moisture-sensitive natural stone
- Documented in relation to DGNB
- Dust reduced
- Suitable for tile formats up to 1200 x 1200 mm
- For interior and exterior use on floor and wall
- Long yield
- Easy-flowing consistency for floors
- Rapid strength development
- Approved for wet rooms
- Suitable for underfloor heating
- Bed thicknesses up to 10 mm

Product

Light grey, cement-based powder containing high-performance polymer modifiers.

Coverage

Notched trowel

4 x 4 mm

6 x 6 mm

8 x 8 mm

10 x 10 mm

12 x 12 mm

For straightening / levelling

Coverage per m²

approx. 1.0 kg

approx. 1.4 kg

approx. 1.8 kg

approx. 2.3 kg

approx. 2.8 kg

1.0 kg/mm

For fixing tiles and natural stones in bed thicknesses exceeding 10 mm, it is possible to add kiln dried sand - grain size 0-2 mm. Please observe specified mixing instructions before adding any sand to the mixture.

Recommended bed thickness

Max 15 mm

Max 20 mm

Mix proportion per 18 kg ProFix Plus

4.5 kg

7.0 kg

Packaging

Available in 18 kg PE lined paper bags - FSC® certified paper (FSC® N003719).

Surfaces

Cement/sand rendering, brickwork, aerated concrete.

Screed, with or without underfloor heating, older than 14 days

Light-weight concrete, max. moisture content 8%

Flooring containing cement-based levelling compound.

Anhydrite floors, max. residual moisture 0.5%

Concrete in situ and precast units/slabs, older than 2 months

Paper-faced plaster boards, fibre-reinforced plaster boards

Existing tiles, terrazzo

Vinyl and paint on concrete

Plaster, wood, existing tiles, vinyl, and paint are not considered suitable surfaces for exterior use or in areas exposed to frequent or permanent water.

Surface preparation

The surface should be dimensionally stable, sound, and clean. Free from laitance, grease, and dust.

There should be no blooms or crack formations. Residues from grease or soap can be removed with Alfix Deep Cleaner. Ensure that paint is sufficiently adhering and non-flaking. Sand/Matt vinyl and paint with the appropriate sandpaper and apply Alfix UniversalPrimer.

Alternatively apply a thin contact layer of Alfix ProFix Plus, mixed with Alfix FlexBinder, if appropriate.

Straightening of lumps and unevenness of up to 10 mm can be carried out using Alfix ProFix Plus.

On absorbent, moisture sensitive interior surfaces, such as aerated concrete, gypsum plaster, plaster boards, and anhydrite floors, apply Alfix Primer (Sealing Primer) or Alfix PlaneMixPrimer.

For exterior use, apply a thin contact layer of Alfix PlaneMixPrimer mixed with water at a ratio of 1:6.

Mixing and fixing

Add approx. 0.28 – 0.36 litres of clean, cold water per kg powder corresponding to 5.0 – 6.5 litres of ready mixture per 18 kg bag depending on whether to use as non-slip wall adhesive or pourable floor adhesive.

Apply Alfix ProFix Plus to the surface with a notched trowel, using the straight edge to spread out adhesive and subsequently the notched edge to produce a ribbed bed.

Press/wiggle the tiles in place in the moist adhesive immediately – and within no more than 20–30 minutes. When installing mosaics, smooth the ridged layer of adhesive from the notched trowel to create a level bed of adhesive. Press/tap the mosaic tiles in place in the moist adhesive using a grout float, for example.

Ensure complete adhesive coverage!

For tile sizes exceeding 60 X 60 cm, apply adhesive to both tiles and surface to ensure solid bedding leaving no voids (buttering/floating method).

For exterior use, e.g. terraces, stairs and facades, regardless of tile size, always apply buttering/floating method.

Tile formats larger than 1200 x 1200 mm will require extra drying time and will take longer to be ready for foot traffic/grouting. Alternatively, you can use: Alfix CombiQuickFix and Alfix QuickFix premium.

NB!

Additional water should not be added to adhesive already starting to set. Note that the temperature of mixing water will influence setting time.
Repositioning of tiles should be done within approx. 20 minutes after fixing, depending on substrate and tile absorbency.
Switch off any underfloor heating.

Underfloor heating systems must be switched off at least 3 days before installation and should not be turned on until approx. 3 weeks after grouting is completed.

When underfloor heating is activated, increase the temperature by +5°C per day until the desired floor temperature is reached

Precautions

	Alfix A/S H.C. Ørstedes Vej 11-13 DK-6000 Kolding alfix.com 21	Declaration of performance No. 50	EN 12004:2007+A1:2012 Alfix ProFix Plus Improved cementitious adhesive for internal and external tiling
Reaction to fire	NPD	Release of dangerous substances	See material safety data sheet www.alfix.com
Bond strength: Initial tensile adhesion strength	≥ 1.0 N/mm ²	Durability, tensile adhesion strength after heat ageing	≥ 1.0 N/mm ²
Durability, tensile adhesion strength after water immersion	≥ 1.0 N/mm ²	Durability, tensile adhesion strength after freeze/thaw cycles	≥ 1.0 N/mm ²

Cleaning

Clean adhesive residues from tools and tiles with water before the adhesive sets. Cement-based products harden when mixed with water, hence do not pour surplus adhesive into the drain system.

Test

DS/EN 12004 – DS/EN 12002

Technical enquiries

Wet rooms – Tanking with Alfix

Product info on:

- Alfix Deep Cleaner
- Alfix Primer (Sealing primer)
- Alfix PlaneMixPrimer

Product health and safety data /COSH

For further information, please consult our Technical Services Dept.

For latest update of this product info, visit www.alfix.com.

Technical data

Working temperature	+5°C - +30°C
Density	1.4 kg/litre (mixed with water)
Open time	20 - 30 minutes
Working time	4 hours at +20°C
Foot traffic/grouting	12 - 18 hours at +20°C 24 - 48 hours at +10°C
Full strength	7 days at +20°C
Tensile adhesion strength	concrete : 1.0 - 2.0 N/mm ²
Classification - DS/EN 12004	C2 E S1
Shelf life	Minimum 12 months when stored unopened in cool, dry conditions